

# Champion *Spas*



**Imperial**  
**POOLS INC.**  
REDEFINING ONE SOURCE

 **Sourced in  
America**  
MADE IN NEW YORK

# 324

## Therapy System

**TOTAL JETS**..... 25

## Dimensions

## Domestic

Width ..... 67"  
Length ..... 80"  
Height..... 34"  
Average Fill .....240 GL  
Dry Weight .....500 LB  
Average Full Weight ..... 2504 LB  
Seating Capacity..... 3-4  
Power Pack ..... 220V/60A  
(1) 2 Speed Pump..... 195 GPM



## FEATURES & OPTIONS

### Thermal Bond™ Insulation System

- Sealed Base
- Thermal Bond™ Wrap Insulation
- Deluxe Spa Cover

### DuoClean™ System

- Duo Circulation™ Cycles
- Antimicrobial Filtration
- DuoZone™ Ozone

### Standard System

- Top Loading Skimmer
- Treaded Footwell
- Footwell Spa Drain
- Built-in Headrests
- Champion Spas LED Lighting
- TriLayer™ Spa Shell
- LED Water Feature
- MultiWeather™ Cabinet
- DuoTone™ Jet Accents

### Optional Packages Available\*

- Thermal Bond™ Full Foam Insulation



# 436

## Therapy System

TOTAL JETS..... 37

### Dimensions

### Domestic

Width..... 80"

Length..... 84"

Height..... 36"

Average Fill..... 350 GL

Dry Weight..... 700 LB

Average Full Weight..... 3622 LB

Seating Capacity..... 5

Power Pack..... 220V/60A

(1) 2 Speed Pump..... 195 GPM

## FEATURES & OPTIONS

### Thermal Bond™ Insulation System

- Sealed Base
- Thermal Bond™ Wrap Insulation
- Deluxe Spa Cover

### DuoClean™ System

- Duo Circulation™ Cycles
- Antimicrobial Filtration
- DuoZone™ Ozone

### Standard System

- Top Loading Skimmer
- Treaded Footwell
- Footwell Spa Drain
- Built-in Headrests
- Champion Spas LED Lighting
- Slide Valves
- TriLayer™ Spa Shell
- LED Water Feature
- MultiWeather™ Cabinet
- DuoTone™ Jet Accents

### Optional Packages Available\*

- Thermal Bond™ Full Foam Insulation
- Bluetooth Audio System



\*Additional Costs  
See Champion Spas Hot Tubs Dealer Price Sheet

# 540

## Therapy System

TOTAL JETS..... 41

### Dimensions

	Domestic
Width.....	80”
Length.....	84”
Height.....	36”
Average Fill.....	350 GL
Dry Weight.....	700 LB
Average Full Weight.....	3622 LB
Seating Capacity.....	5
Power Pack.....	220V/60A
(1) 2 Speed Pump.....	195 GPM
(1) 1 Speed Pump.....	195 GPM



## FEATURES & OPTIONS

### Thermal Bond™ Insulation System

- Sealed Base
- Thermal Bond™ Wrap Insulation
- Deluxe Spa Cover

### DuoClean™ System

- Duo Circulation™ Cycles
- Antimicrobial Filtration
- DuoZone™ Ozone

### Standard System

- Top Loading Skimmer
- Treaded Footwell
- Footwell Spa Drain
- Built-in Headrests
- Champion Spas LED Lighting
- Slide Valves
- TriLayer™ Spa Shell
- LED Water Feature
- MultiWeather™ Cabinet
- DuoTone™ Jet Accents

### Optional Packages Available\*

- Thermal Bond™ Full Foam Insulation
- Bluetooth Audio System



# 650

## Therapy System

TOTAL JETS..... 53

## Dimensions

## Domestic

Width..... 89"

Length..... 93"

Height..... 40"

Average Fill.....450 GL

Dry Weight.....725 LB

Average Full Weight..... 4400 LB

Seating Capacity.....6

Power Pack.....220V/60A

(1) 2 Speed Pump.....195 GPM

(1) 1 Speed Pump.....195 GPM

## FEATURES & OPTIONS

### Thermal Bond™ Insulation System

- Sealed Base
- Thermal Bond™ Wrap Insulation
- Deluxe Spa Cover

### DuoClean™ System

- Duo Circulation™ Cycles
- Antimicrobial Filtration
- DuoZone™ Ozone

### Standard System

- Top Loading Skimmer
- Treaded Footwell
- Footwell Spa Drain
- Built-in Headrests
- Champion Spas LED Lighting
- Slide Valves
- TriLayer™ Spa Shell
- LED Water Feature
- MultiWeather™ Cabinet
- DuoTone™ Jet Accents

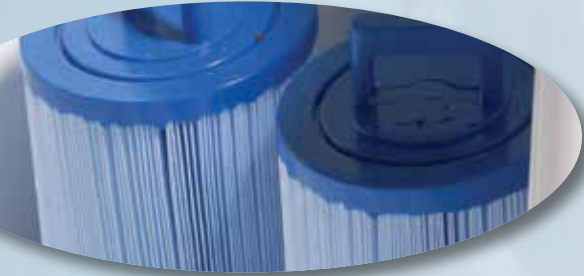
### Optional Packages Available\*

- Thermal Bond™ Full Foam Insulation
- Bluetooth Audio System



# DuoClean™ System

Always clean, always warm, always inviting. The DuoClean™ System is customizable allowing proper circulation in combination with cleansing Antimicrobial Filtration, providing spa water that is maintained efficiently and effectively.



## Antimicrobial Filtration

The Antimicrobial Filtration is designed to inhibit odor, mold and mildew on the surface of the filter cartridge. The DuoClean™ system is designed to circulate water through these Antimicrobial cartridges. This will ensure your spa water has been properly filtered.



## DuoZone™ Ozone

Ozone, a natural sanitizer, will help in providing a better soaking atmosphere in your spa water. The DuoZone™ ozone generator is standard on your Champion Spa.



## Custom Circulation System

Champion Spa models have Customizable Circulation Cycles designed for your lifestyle. This system can circulate and filter thousands of gallons of water using up to four different circulation cycles.

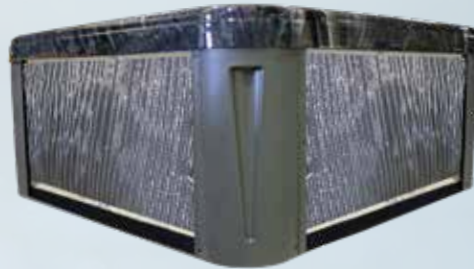


## Champion Operations Center

The Operations Center contains all the programmable spa functions, while the Horizontal Mount Heater thermostatically controls the warming of the spa in the most efficient way possible.



# Thermal Bond™ Insulation System



The Thermal Bond™ Wrap Insulation System is standard on all Champion Spas models and utilizes three key components in providing efficient heat retention and lower operating costs. First and foremost is the spa cover that seals in the heat from the top. Secondly we use the Thermal Bond™ Wrap Insulation to retain warm air that is created inside the spa cabinet. Thirdly, the sealed base helps keep warm air in and cold air out of the bottom of the spa cabinet. These three components allow you to be soaking in a spa that is designed to be ready when you are.



## **Thermal Bond™ Full Foam**

Thermal Bond™ Full Foam is designed as an optional upgrade insulation. This system provides a higher level of heat retention inside the spa cabinet. Ask your Dealer about model availability.



## **Multiweather™ Exterior**

The MultiWeather™ exterior is designed as a low maintenance and durable product. It is designed for easy care while continuing to look great for years to come.

# FEATURES and OPTIONS

## Champion LED Lighting •

Our Champion LED Lighting system is a standard feature on the Champion Spas Line. This LED System uses key locations throughout the spa, offering an array of bright digital colors and sequences to increase your spa use enjoyment.



## Bluetooth Audio System •

Enjoy music in the comfort of your spa with Champion's optional Bluetooth Streaming and Dual Speaker Systems. Ask your dealer about model availability.



## Duo Tone™ Jet Accents •

Duo Tone™ Jet accents are standard features on the Champion Spas. They provide a modern look highlighting the spa's appearance.



## LED Water Feature •

Our LED Water Feature is a standard feature on the Champion Spas Line. This system uses streams of cascading water to enhance the spas atmosphere and increase your spa use enjoyment.



## Thermal Bond™ Full Foam •

Thermal Bond™ Full Foam is designed as an optional upgrade insulation. This system provides a higher level of heat retention inside the spa cabinet. Ask your Dealer about model availability.









[www. championspas.com](http://www.championspas.com)