

PRECISION Exactly where you want to be *Pools*





DANGER
NO DIVING OR JUMPING
SHALLOW WATER

It's exactly where you want to be!

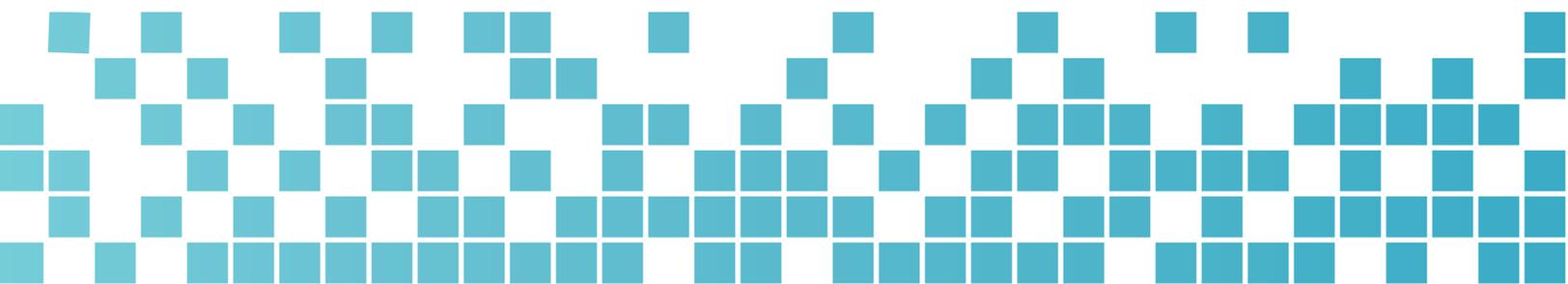
What better place to spend those hot summer days than in your beautiful Precision Pool? No more worrying about what to do with the kids to keep them cool and entertained all summer long... and no more wondering *where* they are or *what* they are doing.

They are exactly where you want them to be...
in your own backyard, in your new swimming pool!



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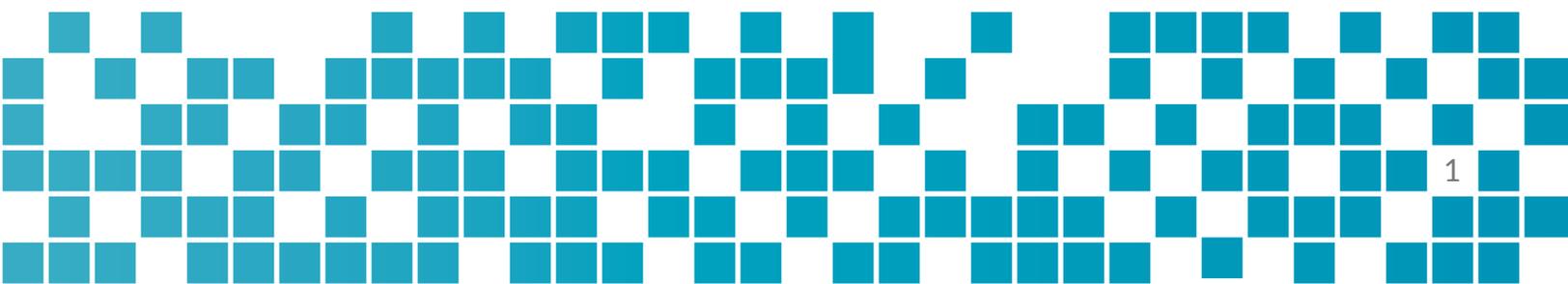
INGROUND POOL TYPE

Comparison Chart

1=GOOD, 3=BETTER, 5=BEST

IMPORTANT THINGS TO CONSIDER	PACKAGED POOL	MOLDED POOL	CONCRETE POOL
Low Initial Cost	5	3	1
Low Maintenance Cost	5	3	1
Operating Costs	3	3	5
Customizable Shapes and Sizes	5	1	5
Customizable Interior Features	5	1	5
Customizable Steps, Benches, Sundecks	5	1	5
Ability to Easily Change Interior Finish	5	1	3
Soft to the Touch Interior Finish	5	1	1
Interior Finish Options	5	3	5
Quick Installation Time	3	5	1
Resale Value	3	3	3
Pool Walls Braced Every 3' to 6'	5	1	1
Concrete Bond Beam Perimeter	5	1	1
Quality Controlled Components	5	5	1
Ability To Withstand Mother Natures Wrath	5	3	1
TOTAL	69	35	39

*Molded and concrete pools
just don't add up!*







Your Family

What better way to enjoy quality family time than hanging out in your pool. Every day becomes a family vacation of fun in the sun.

**Swim together. Play together. Lounge together.
Create wonderful new memories together.**





Your Health

Swimming and other forms of aquatic exercise are great ways to soothe sore muscles and enhance physical and mental wellness.

Improve aerobic training, muscular strength, endurance and flexibility. Stay in shape while relieving stress and anxiety.

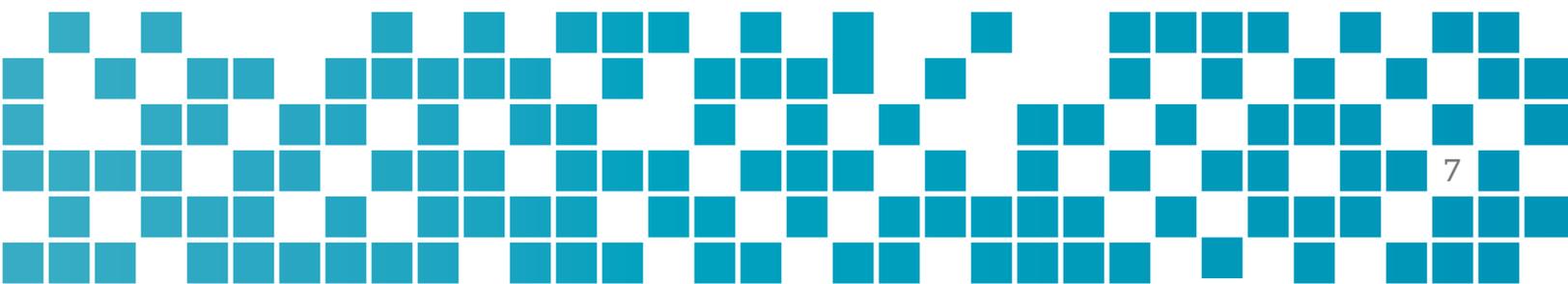




Your Life

Turn your backyard into a luxury resort. There's nothing better than the comfort, convenience and privacy of a pool in your own backyard.

Escape to your own private getaway whenever you want.
Indulge yourself or simply take it easy and unwind.



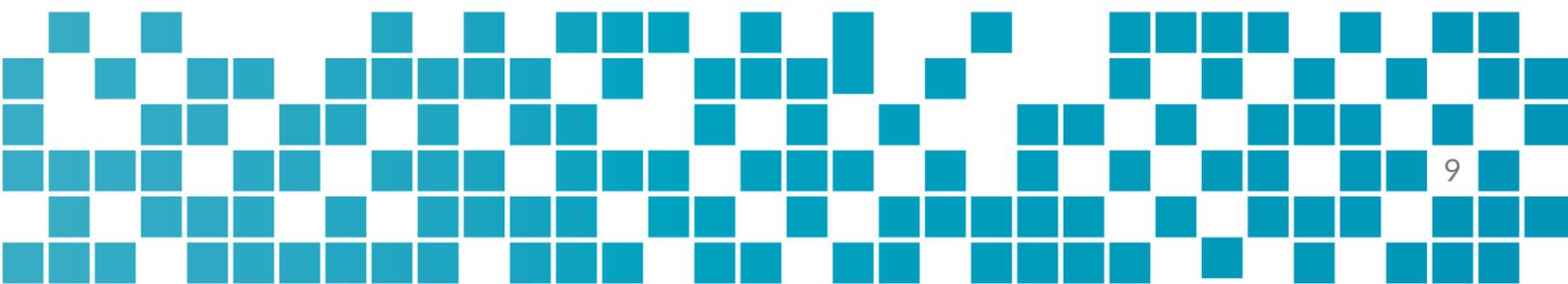




Your Decision

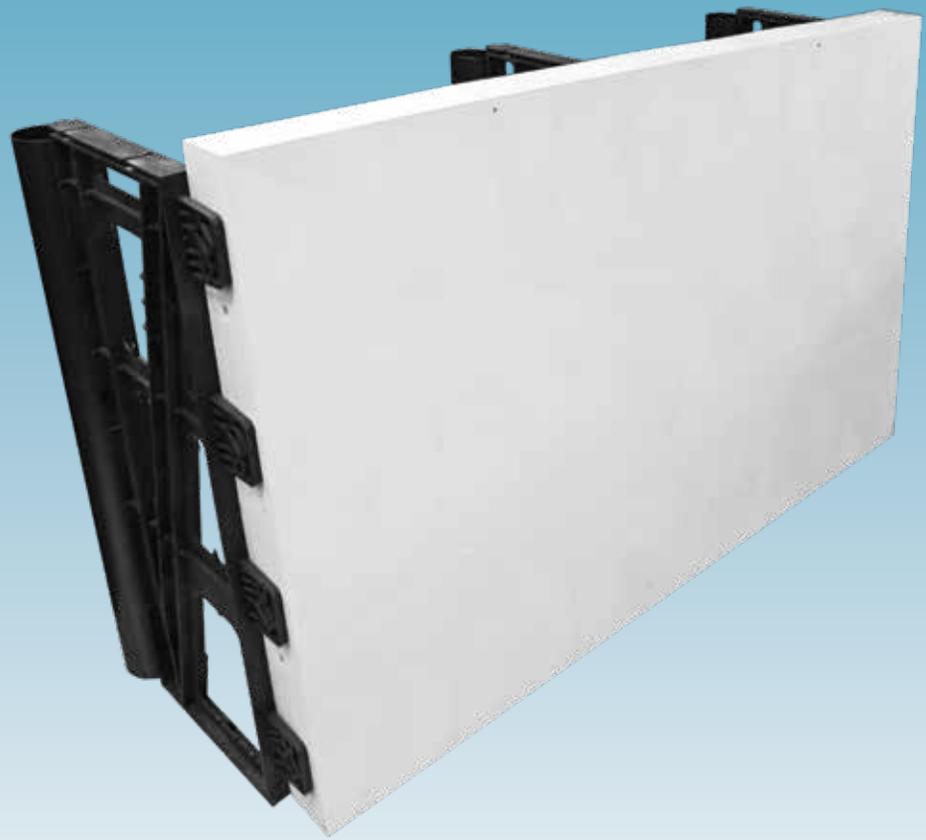
Your Precision Pool dealer will help you make the decisions that will bring you and your family a lifetime of backyard enjoyment.

Shape, size, steps, interior finish... Precision Pools offers you the flexibility and lasting quality to help make your pool buying decision easier.

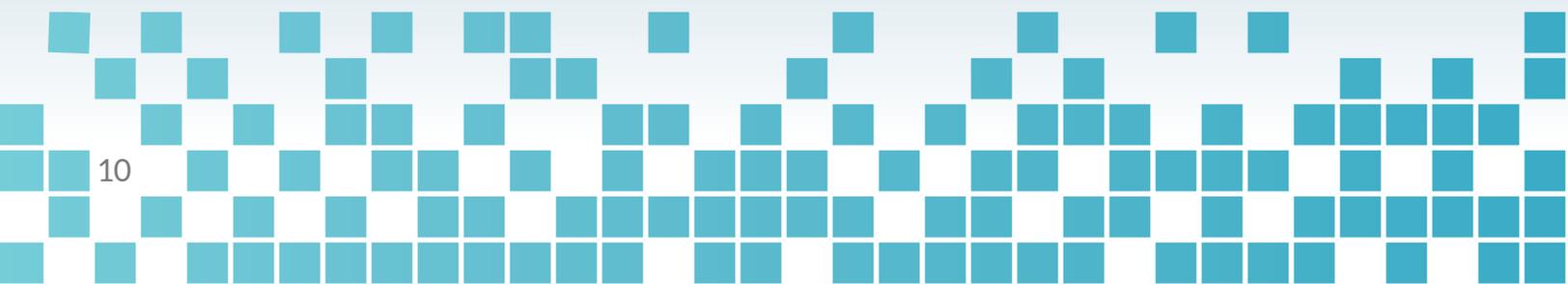




*Flex Wall
with Braces*



*Straight Panel
with Braces*



Your Pool

The Precision Pool, a great approach to inground pool construction, uses patented techniques, leading **non-corrosive** materials and the latest technologies to create the most advanced pool designs available today. The Precision Pool offers a pool for every yard and budget, allowing for personal preference. Choose from one of our many exciting shapes or create your own.

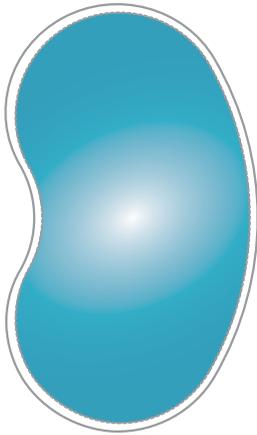
The highly acclaimed polypropylene flex wall allows the panel to be shaped to any inside or outside radius curve, creating the ability to design new pool shapes. Engineered for strength, the flex wall features a 4" top and bottom flange with vertical supports throughout the full height of the panel. Double resin strapping secures the panel to the desired radius, while maintaining a true curve and reinforcing support.

The Precision Pool straight walls are made of virgin high impact polystyrene. The panels feature a total reinforcing network of ribbed supports making it the strongest in the industry!



*Adaptive technology
that's ahead of the curve*

Your Choice



KIDNEY
(Left or Right)
14 x 28 *
16 x 32 *
20 x 38



GRECIAN
14'6" x 28'6" *
16'6" x 32'6"
16'6" x 36'6"
18'6" x 36'6"
19 x 37
19 x 41
16'6" x 42'6" Lazy L
19 x 46 Lazy L



OVAL
16 x 33
18 x 36
20 x 41

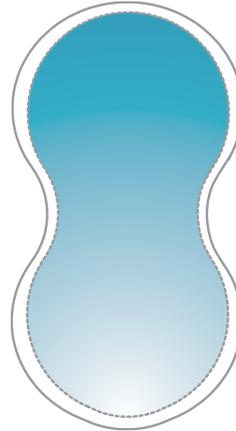
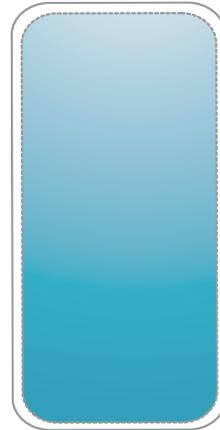


FIGURE 8
16 x 37
20 x 40

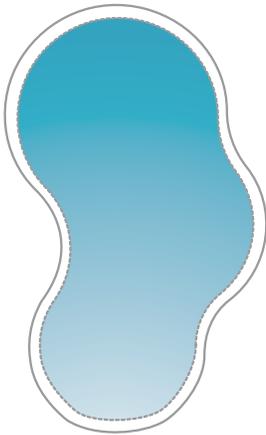


6" RADIUS RECTANGLE
12 x 24 *
14 x 28 *
16 x 32
16 x 36
18 x 36
20 x 40



2' RADIUS RECTANGLE
12 x 24 *
14 x 28 *
16 x 32
16 x 36
18 x 36
20 x 40
16 x 38 x 24 90°
18 x 38 x 26 90°
20 x 44 x 30 90°
16 x 42 Lazy L
18 x 43 Lazy L
20 x 48 Lazy L

Choose from one of the standard shapes shown here or work with your authorized Precision Pool dealer to design the pool of your dreams!



MOUNTAIN LAKE

(Standard or Reverse)

20 x 33 *

21 x 35

26 x 39



ROMAN END

16 x 37

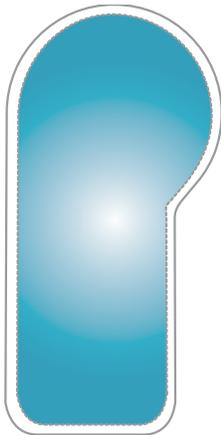
18 x 38

20 x 42

16 x 42 Lazy L

18 x 45 Lazy L

20 x 49 Lazy L



KEYHOLE

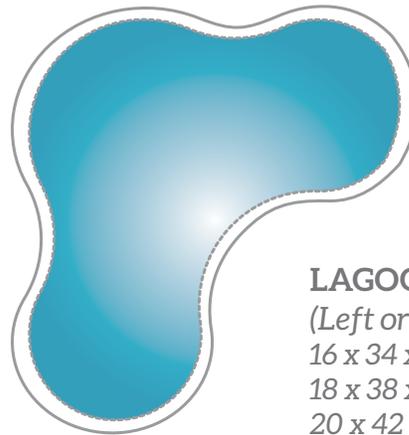
(Standard or Reverse)

(2' Radius or Full Radius)

16 x 32 *

18 x 36

20 x 40



LAGOON

(Left or Right)

16 x 34 x 25 *

18 x 38 x 29

20 x 42 x 30



4' RADIUS RECTANGLE

12 x 24 *

14 x 28 *

16 x 32

16 x 36

18 x 36

20 x 40

16 x 42 x 26 90°

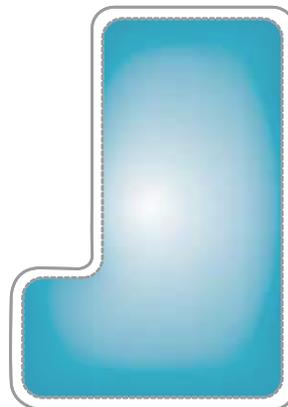
18 x 42 x 28 90°

20 x 44 x 30 90°

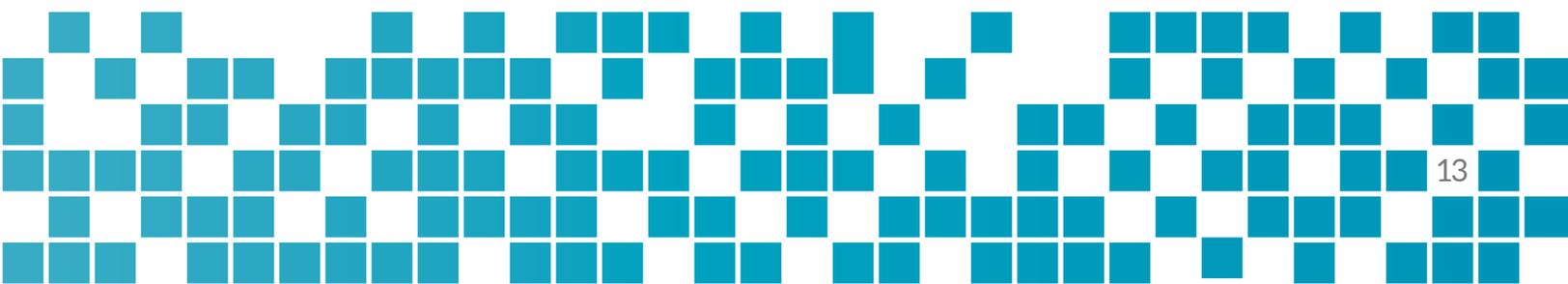
16 x 42 Lazy L

18 x 44 Lazy L

20 x 47 Lazy L



*Diving Boards Not Allowed





Interior Finishes™



Full End Radius Stair



Progressive Coping



Sundeck



Cuddle Cove



Full-End Straight Stair
with Sunshelf

Your Comfort

The quality and craftsmanship of a Precision Pool isn't all hidden beneath the surface. We offer elegant, exclusive features you can see and touch to provide aesthetic appeal to every pool we manufacture:

- Soft to the touch, our interior pool finishes come in a variety of alluring patterns and are simple to replace, allowing you to renew your pool's interior to change with you over time. The wide selection of patterns allows you to decorate your pool in style, with uncompromising quality and durability.
- Made from the finest virgin vinyl, these Interior Finishes™ reign far superior to the industry standard. They are specially treated to resist ultraviolet rays and discourage bacteria and fungus growth. Further protection with a clear acrylic topcoat results in a uniquely beautiful finish that's long lasting, and easy to maintain.
- Our progressive coping locks your concrete deck against the pool walls with a contoured shape, fewer seams and a low profile edge.



PERFECT SEAM[®]

TECHNOLOGY



Perfection is improving something until it is as flawless as possible.

We have invested in state-of-the-art manufacturing equipment and combined it with time tested sealing methods. This allows us to make an interior pool finish that is as flawless as possible with seams that are less noticeable, strong and water tight!

Our Interior Finishes™ are the finest made in the market today.

pearluster

INTERIOR FINISHES™



Pearluster™ is an additional topcoat that gives your pools interior finish a mother-of-pearl luminance that actually shimmers as it basks in the sun's light.

This is the latest in interior pool finish technology. We have several Pearluster™ Interior Finishes™ for you to choose from – All beautifully designed for your swimming pleasure.



Our traditional Poolside Spa is designed to sit flush with the deck giving you a relaxing spa at the edge of your pool. The Spillover Spa also sits flush with your deck at the edge of your pool with its water “spilling over” into your pool, making it both a relaxing spa and a cascading waterfall feature.

The spas are made of durable Luran® S thermoplastic construction with foam insulation. Both spas feature slip resistant steps and foot wells. Conveniently placed controls make it simple for you to sit back and relax. They are both available pre-plumbed for ease of installation.



Spillover Spa

FEATURES (ROUND)

- 8 Hydrotherapy Jets
- 2 Air Controls
- 2 Suctions
- 92" Diameter
- 33" Depth
- 425 Gallon Average Fill
- 6-8 Person Seating Capacity
- Spillover available in White, Blue Granite, & Gray Granite
- Poolside available in Gray Granite only



Poolside Spa



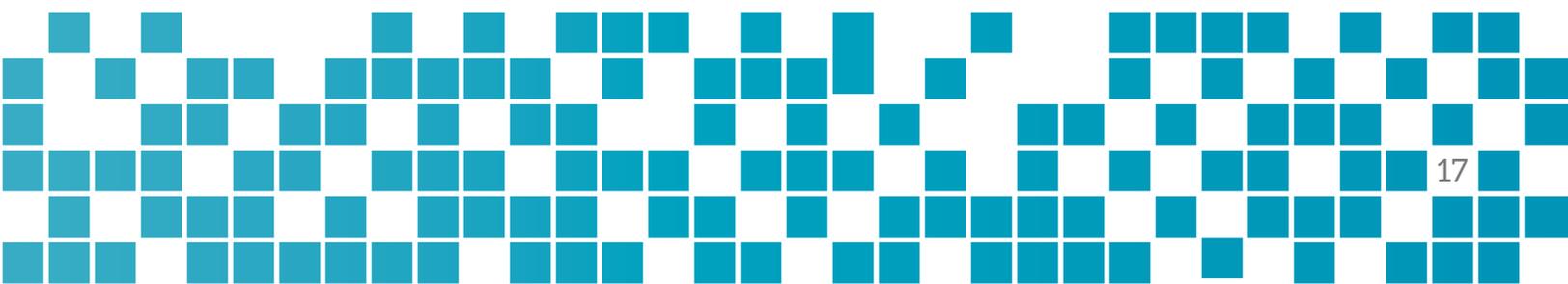
Spillover Spa

FEATURES (SQUARE)

- 9 Hydrotherapy Jets
- 2 Air Controls
- 2 Suctions
- 86" Square
- 33" Depth
- 483 Gallon Average Fill
- 6-8 Person Seating Capacity
- Spillover available in White, Blue Granite, & Gray Granite
- Poolside available in Gray Granite only

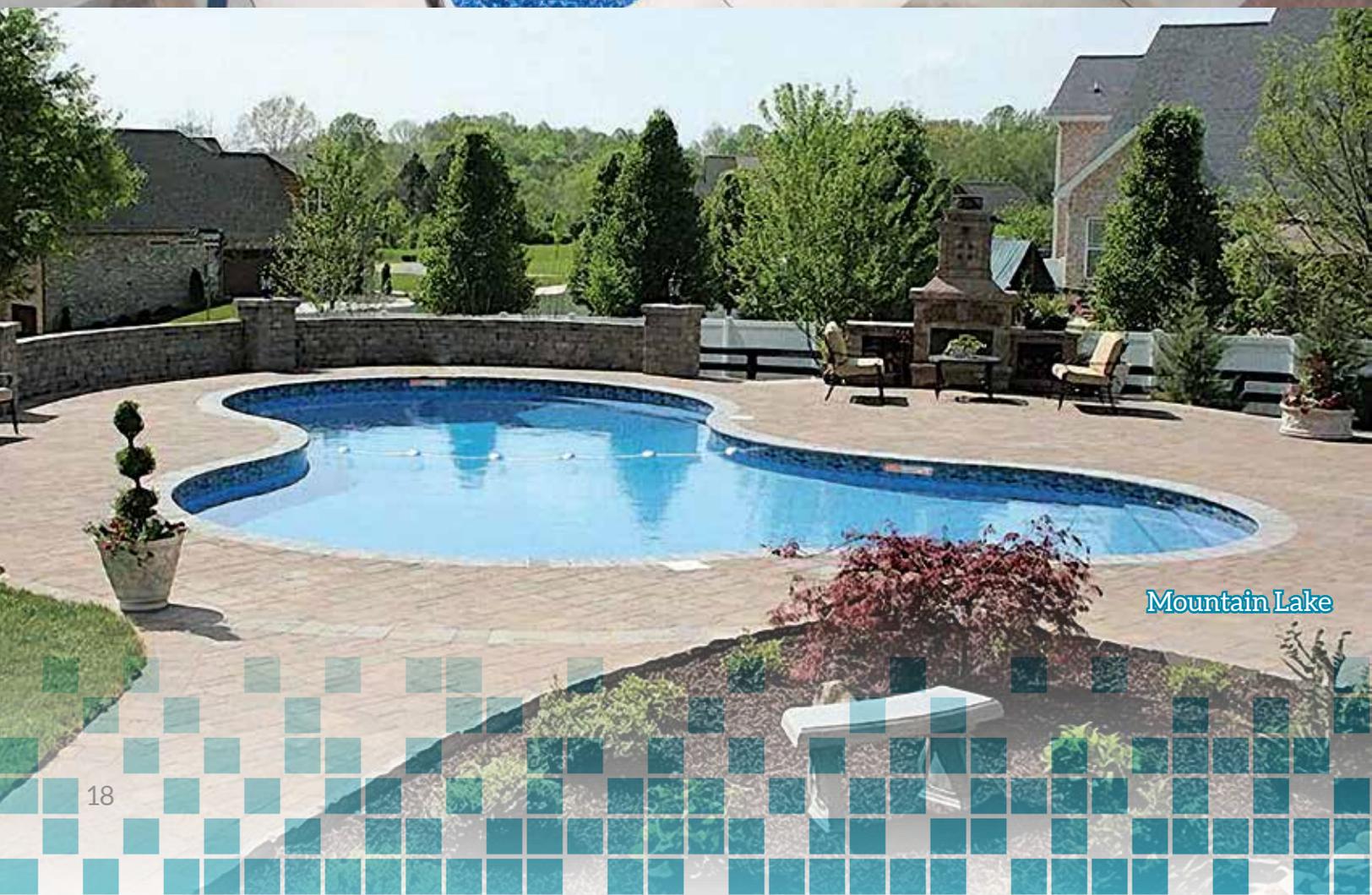


Poolside Spa





Rectangle Lazy L



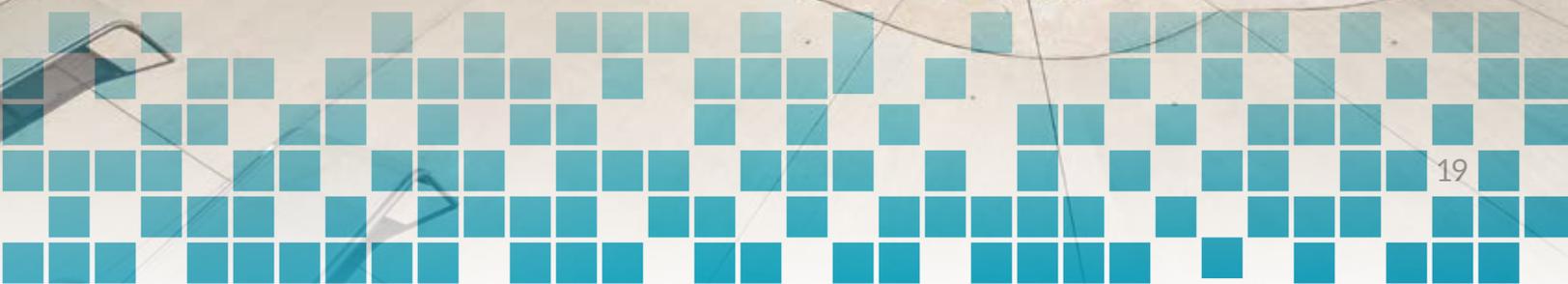
Mountain Lake



Kidney



Roman End





Lagoon



Figure 8



Grecian



Keyhole





Roman End



Rectangle



Oval



Lagoon



Custom



Custom



Custom



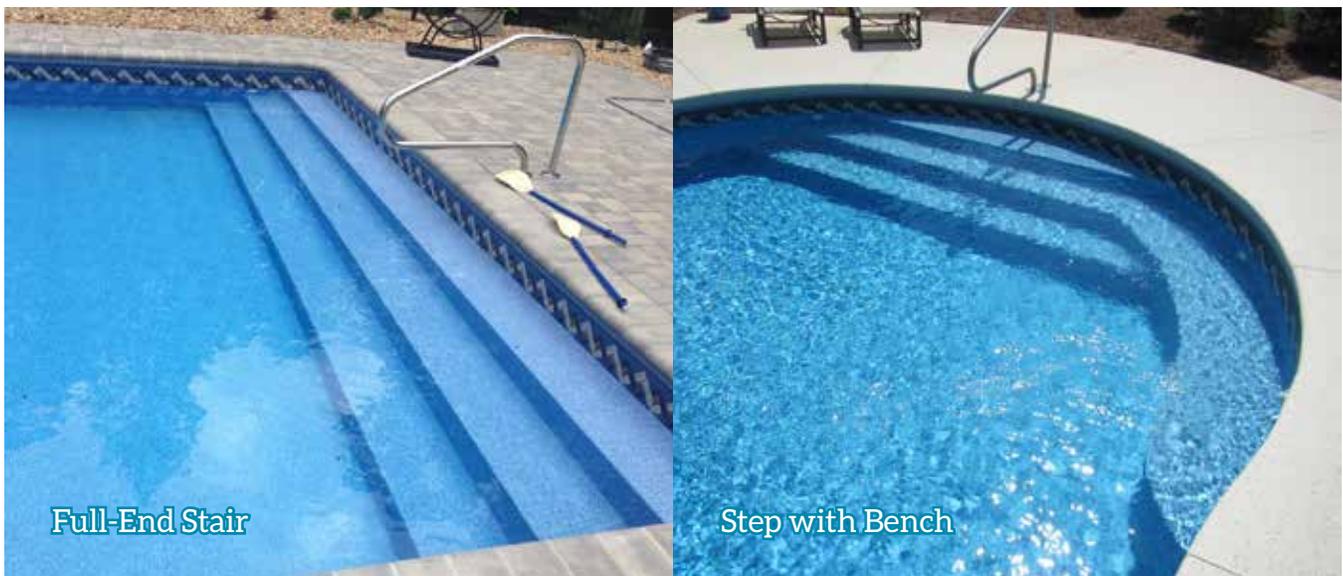
Custom

Nexus Polymer

Make your life easier with functional Nexus Polymer built-in stairs, benches, sun decks and coves that make entering and exiting your pool effortless while giving you plenty of places to lounge, rest, play or just hang out.

Our entry systems are available in standard shapes and sizes, but if your lifestyle demands something different and unique to you, we can design and make something of your own in any shape and size.

The beauty of these systems is your stairs, benches, sun decks and coves all match your chosen Interior Pool Finish™ giving you a uniformed, sophisticated look.





Corner Step



Cuddle Cove



Full-End Radius Stair



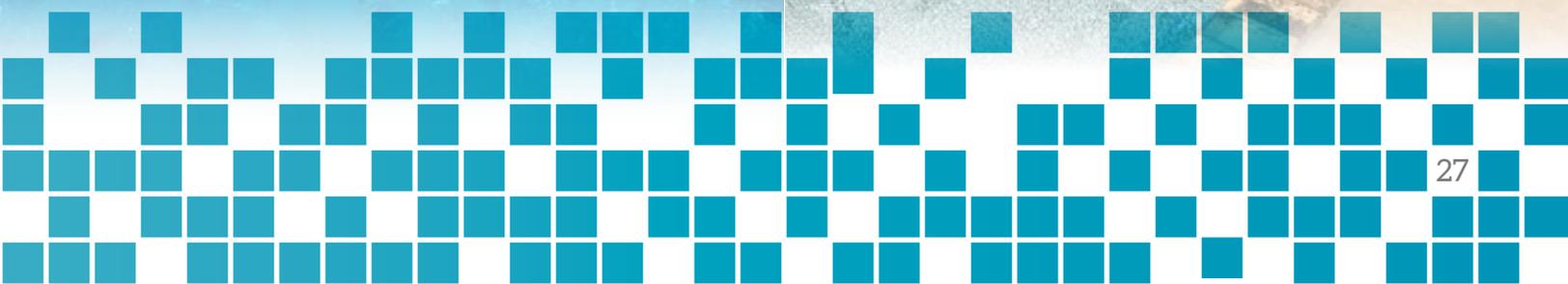
Full-End Stair



Cuddle Cove



Full-End Stair with Sundeck





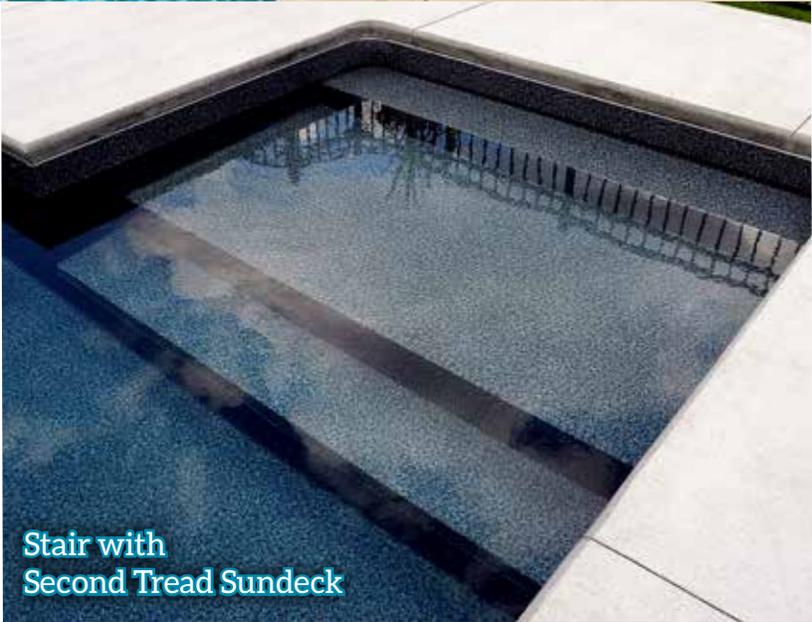
Stair with
Top Tread Sundeck



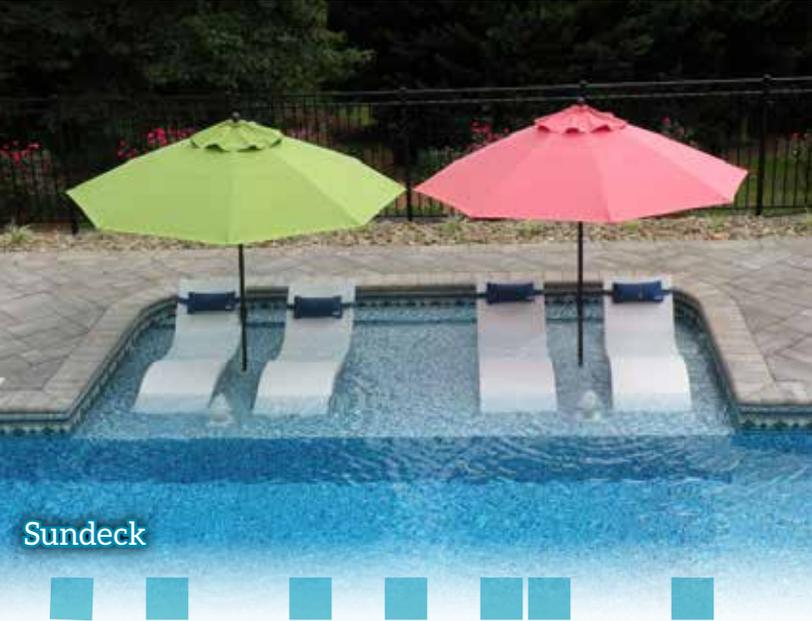
Cuddle Cove with Step



Outer Perimeter
Radius Step



Stair with
Second Tread Sundeck



Sundeck



Conversation Cove
(Shown with optional table)



A pool's stair system is an integral part of the family swimming experience, and is often the most popular place to be! It can be a lounge area to sit and catch up with your kids, a cuddle cove to nestle with your spouse, a safe spot for younger ones to practice their first strokes... just to name a few.

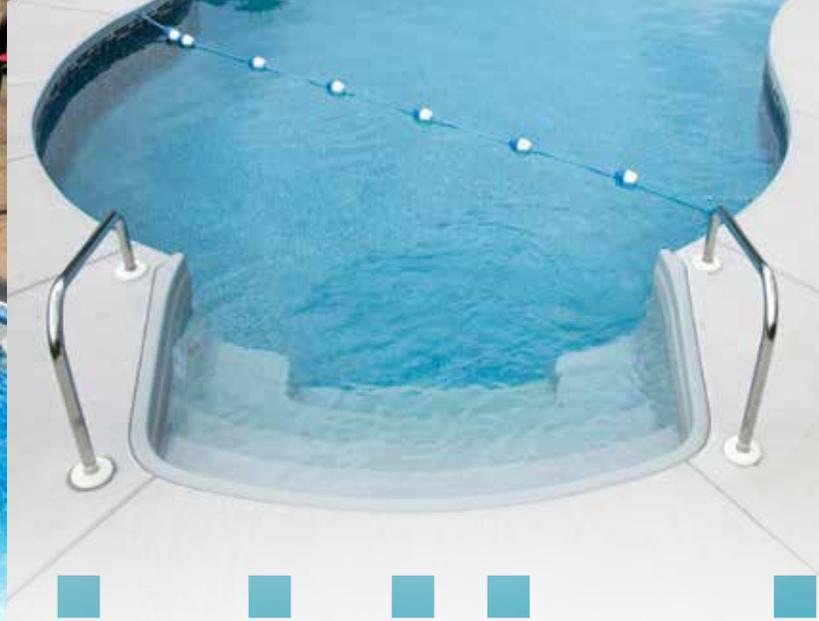
The Saratoga Step is the best thermoformed step on the market today. It provides high impact strength, durability, and style, as well as excellent weatherability and chemical stability. These entry systems are loaded with exclusive features designed to make your steps safer, stronger, sleeker, and absolutely watertight. No other pool company can offer these features... because we own the patents! Saratoga Step Tread-Loc® Thermoformed Steps also come with a Limited Lifetime Warranty.

They are also the most aesthetically pleasing steps on the market. With over 50 models to choose from - including wedding cake stair and bench combinations, cuddle coves, and sun decks - Tread-Loc® Thermoformed Steps are available in white, gray, gray granite or blue granite.*

Whatever your requirements, we have a rugged, attractive and long-lasting step for your pool!



*Not all models available in all colors



Tread-Loc® Steps



Patented Faceplate System

Gives you the most watertight system available, bar none, while protecting the finish from tears or punctures.



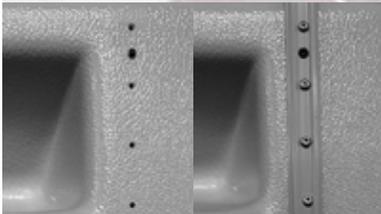
Superior Tread Design

Our state-of-the-art Vacuum Former and mold designs give our steps the most distinctive and detailed pattern in the industry.



Patented TrimLine® Collar

Blends seamlessly with the coping, creating a consistent and clean line surrounding your pool.



Patented Dowel Alignment

Our system guarantees correct position of the faceplate with strategic dowel location that offers an exact screw hole fit.



White



Gray



Gray Granite



Blue Granite

Color Options

Tread-Loc® Steps and Whitewave Spas are available in four colors to seamlessly blend into your décor. Choose from White, Gray, Gray Granite or Blue Granite. All finishes are constructed to withstand the elements and look beautiful for years to come. Granite offers a unique textured feel and distinct granite finish for a look that is sure to impress.

Precision Pools® and Tread-Loc® are Registered Trademarks of Imperial Pools Inc.® and Saratoga Spa and Bath Co.®

Tread-Loc Stair System of Saratoga Spa and Bath Co.® features patents #5,752,350, #7,040,060 B2, Des. 431 303.

Deluxe Options

Ask your pool builder about the several enhancements available to complete your pool. The possibilities to add comfort and beauty are endless!



Colored Faceplates, Fittings & Main Drains

Color coordinate all the fittings and faceplates, as well as your main drain, so they blend into your pools Interior Finish™.



Designer Hand Rails

Form Follows Function – Consider stylish alternatives to traditional hand rails. It's the details that make all the difference!



Water Features

Transform your pool environment with water features that squirt, bubble or flow. These features are pure fun and look great!



Lighting

Turn on the lights and choose whatever color fits your mood at that moment, or for the entire evening. Lighting features create a whole new ambiance.



Heaters

Extend your pool season and enjoy a refreshing and comfortable swim, whatever the weather.



Safety Covers

Protect your family with an attractive new safety cover, custom built for your pool.



Alternative Sanitizing Systems

Convert to a low or non-chlorine system and make your pool water feel smooth and silky. A safer and easier way to sanitize your pool.



Control Automation

Control your pools features from cleaning and heating to lighting all from your cell phone or tablet, or with the touch of a button on your wall mounted control panel.



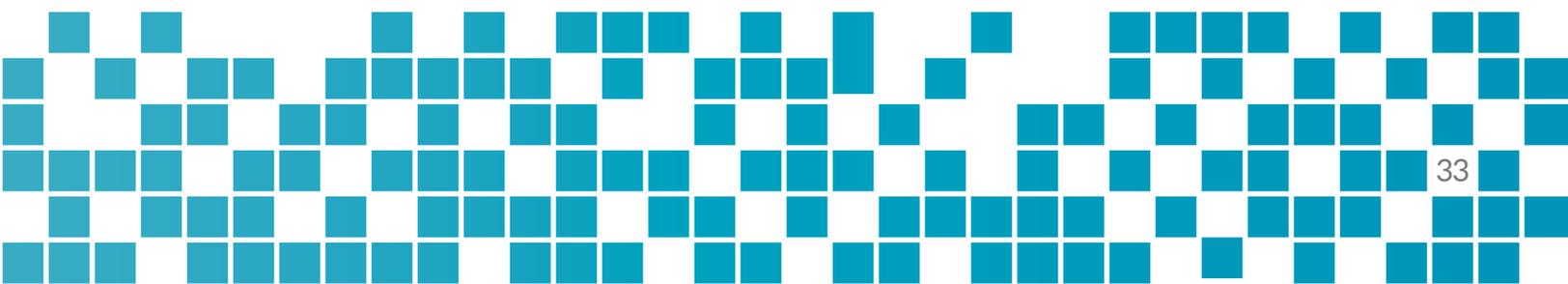
Variable Speed Pumps

If you're looking to reduce your pools monthly cost, a variable speed pump just might do the trick. These pumps are extremely quiet and the least expensive to operate.



Robotic Cleaners

Spend more time enjoying your pool and let your robotic cleaner do all the work for you. They clean everywhere keeping your pool surface spotless.



Your Warranty

Our Commitment to excellence has kept our customers swimming for years. We help make the good life great through careful attention to detail and stringent quality control measures. Quality counts - every time. Our customers receive a pool that performs as well as it looks with trouble-free maintenance.

You and your family will see years of enjoyment. Your Precision Pool is built for life, a statement we back with a limited **LIFETIME WARRANTY** with a one-time transferable provision.



Our step systems are protected with a Limited Lifetime Warranty.*



We offer an exclusive 3 & 20 Warranty on our interior pool finishes, with 20 years of prorated coverage, and the first 3 years covered in full.

Your Safety

Your awareness and understanding of safety practices and rules pertaining to the use of inground pools can reduce the risk of serious injury. Read the Association of Pool and Spa Professionals excellent brochure, *"The Sensible Way To Enjoy Your Inground Swimming Pool"*, to learn how to avoid swimming-related accidents. For the continued enjoyment of your backyard swimming experience, please follow the following safety tips:

- Don't allow diving or jumping in your pool.
- Remember, alcohol consumption and swimming do not mix.
- Carefully supervise all the swimmers in your pool – especially small children. They're your responsibility!
- Always secure your pool from unsupervised and unauthorized use.
- Make sure signs, stickers, and labels are posted and clearly visible, and that rescue devices, such as life rings or ropes, are nearby.



CAUTION: The use of diving and sliding equipment can be hazardous. Imperial Pools, Inc. does not recommend the use of these appliances. If used, care should be exercised to use only equipment meeting the recommended safety codes established by the Association of Pool and Spa Professionals. Precision Pools are designed and intended for private residential use only.

NOTICE: This brochure is for illustrative purposes only. The fabricator makes only those representations which are stated in its written warranties. Any other representations, statements or contracts made by the dealer and/or the contractor to the customer regarding any materials produced by the fabricator are attributable only to the dealer and/or contractor. The dealer or contractor who sells or installs your pool is not an agent or employee of the fabricator.

PRECISION *Pools*

Exactly where you want to be

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Imperial Pools, Inc.
33 Wade Road, Latham NY 12110
www.imperialpools.com

Formerly The Association of Pool & Spa Professionals/National Swimming Pool Foundation

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